



**PRODUCT DATA SHEET**

**1108**  
**UNIVERSAL**

**DESCRIPTION**

1108 is a solvent cement designed specifically for use in joining PVC to CPVC pipe and fittings with interference fit thru 6" diameter (Sch. 40) and 4" diameter (Sch.80). The color of the cement has a slight amber tint while in the can, however is clear when it dries. 1108 meets 'LOW-VOC' requirements, as outlined by SCAQMD 1168/316A.

**APPLICATION**

1108 can be used on all types of PVC, CPVC and ABS piping systems. Including conduit, DWV, irrigation and plumbing. Do not use a primer on ABS.

1108 is manufactured to the high standard of ASTM D 2235 / 2564 / 2846 and F 493 to ensure a quality product. A sample is kept from each batch to verify the quality of Arrow cements.

Follow the directions on can label. Additional information is available upon request. Skill and knowledge on the part of the user is required to make a good quality joint.

**SAFETY PRECAUTIONS**

**EXTREMELY FLAMMABLE.** Do not use or store near heat, sparks or flame. Use only in well ventilated area. Keep container closed when not is use. Avoid prolonged breathing of vapor. Avoid contact with skin and eyes. In case of skin or eye contact, flush repeatedly with water. Get medical attention if irritation persists. If swallowed, drink water, do NOT induce vomiting and call a physician. Keep out of reach of children

**TECHNICAL DATA**

<u>PRODUCT</u>	<u>BODY</u>	<u>COLOR</u>	<u>DENSITY</u>	<u>SET TIME</u>
1108	Medium	Amber	7.8 lb/gal	Fast

MAX VOC PER SCAQMD 1168/316A: 490 G/L ('1108' emits 460 g/L)

SPECIFICATIONS: ASTM F 493 / D 2564 / 2235  
SCAQMD 1168/316A

FLASH POINT: -4° F (closed cup)

SHELF LIFE: 2 year minimum