



## PRODUCT DATA SHEET

# 1130 INDUSTRIAL

### DESCRIPTION

1130 is an industrial strength, extra heavy bodied PVC solvent cement designed specifically for use in joining all types of PVC (Poly Vinyl Chloride) pipe and fittings with interference fit through 30" diameter, including Sch. 40 and 80. It is a slow setting, paste, gray or white PVC Cement. 1130 meets 'LOW-VOC' requirements, as outlined by SCAQMD 1168/316A.

### APPLICATION

1130 is for use on all types of PVC piping systems including potable water, DWV (drain, waste, vent), industrial, conduit, irrigation, sewer and ideally formulated for joining large diameter pipe and fittings. 1130 is slow setting to allow for sufficient time for application to pipe and fittings, especially in a hot climate and has excellent gap filling properties.

1130 is manufactured to the high standard of ASTM D 2564 to ensure a quality product. A sample is kept from each batch to verify the quality of Arrow cements. Follow the directions on can label. Additional information is available upon request. Skill and knowledge on the part of the user is required to make a good quality joint.

### SAFETY PRECAUTIONS

**EXTREMELY FLAMMABLE.** Do not use or store near heat, sparks or flame. Use only in well ventilated area. Keep container closed when not in use. Avoid prolonged breathing of vapor. Avoid contact with skin and eyes. In case of skin or eye contact, flush repeatedly with water. Get medical attention if irritation persists. If swallowed, drink water, do NOT induce vomiting and call a physician. Keep out of reach of children.

### TECHNICAL DATA

<u>PRODUCT</u>	<u>BODY</u>	<u>COLOR</u>	<u>DENSITY</u>	<u>SET TIME</u>
1130	Extra Heavy	Gray or White	8.2 lb/gal	Slow

MAX VOC PER SCAQMD 1168/316A: 510 G/L  
SPECIFICATIONS: ASTM D 2564, SCAQMD 1168/316A  
HYDROSTATIC PRESSURE TEST: 400 psi min. (73° F, 2 hour cure)

FLASH POINT: -4° F (closed cup)

SHELF LIFE: 3 year minimum

LISTINGS: NSF (National Sanitation Foundation)   
U.P. Code (Uniform Plumbing Code)

