



PRODUCT DATA SHEET

1106HB

CPVC Heavy Body Cement

DESCRIPTION

1106HB is a solvent cement designed specifically for use in joining all types of CPVC (Chlorinated Poly Vinyl Chloride) pipe and fittings with interference fit through 12" diameter (Sch. 40 and 80). It is a medium setting, high strength CPVC Cement. 1106HB meets 'LOW-VOC' requirements, as outlined by SCAQMD 1168/316A.

APPLICATION

1106HB is formulated for use on cold and hot water distribution systems up to 180° F in residential / commercial plumbing and industrial piping systems.

1106HB is manufactured to the high standard of ASTM D 2846 and F 493 to ensure a quality product. A sample is kept from each batch to verify the quality of Arrow cements.

Follow the directions on can label. Additional information is available upon request. Skill and knowledge on the part of the user is required to make a good quality joint.

SAFETY PRECAUTIONS

EXTREMELY FLAMMABLE. Do not use or store near heat, sparks or flame. Use only in well ventilated area. Keep container closed when not is use. Avoid prolonged breathing of vapor. Avoid contact with skin and eyes. In case of skin or eye contact, flush repeatedly with water. Get medical attention if irritation persists. If swallowed, drink water, do NOT induce vomiting and call a physician. Keep out of reach of children

TECHNICAL DATA

<u>PRODUCT</u>	<u>BODY</u>	<u>COLOR</u>	<u>DENSITY</u>	<u>SET TIME</u>
1106HB	Heavy	Gray or Orange	8.2 lb/gal	Medium

MAX VOC PER SCAQMD 1168/316A: 490 G/L
SPECIFICATIONS: ASTM F 493 / D 2846, SCAQMD 1168/316A

HYDROSTATIC PRESSURE TEST: 200 psi min. (180° F, 2 hour cure)

FLASH POINT: -4° F (closed cup)

SHELF LIFE: 2 year minimum

LISTINGS: NSF (National Sanitation Foundation) 
U.P. Code (Uniform Plumbing Code)