



**PRODUCT DATA SHEET**

**1122 FLEX**  
PVC Medium Body Cement

**DESCRIPTION**

1122 is a clear, medium bodied, very fast setting solvent cement designed specifically for use in joining all types of flexible or rigid PVC (Poly Vinyl Chloride) pipe and fittings with interference fit through 6" diameter (Sch. 40) and 4" diameter (Sch. 80). It can also be used to join flexible vinyl to itself. 1122 can be used without primer where local codes permit. 1122 meets 'LOW-VOC' requirements, as outlined by SCAQMD 1168/316A.

**APPLICATION**

1122 is formulated for use on piping systems for swimming pools / spas, irrigation, potable water, DWV (drain, waste, vent), electrical conduit, ENT, well casing and sewer / drain applications.


1122 is manufactured to the high standard of ASTM D 2564 to ensure a quality product. A sample is kept from each batch to verify the quality of Arrow cements. Follow the directions on can label. Additional information is available upon request. Skill and knowledge on the part of the user is required to make a good quality joint.

**SAFETY PRECAUTIONS**

**EXTREMELY FLAMMABLE.** Do not use or store near heat, sparks or flame. Use only in well ventilated area. Keep container closed when not in use. Avoid prolonged breathing of vapor. Avoid contact with skin and eyes. In case of skin or eye contact, flush repeatedly with water. Get medical attention if irritation persists. If swallowed, drink water, do NOT induce vomiting and call a physician. Keep out of reach of children.

**TECHNICAL DATA**

<u>PRODUCT</u>	<u>BODY</u>	<u>COLOR</u>	<u>DENSITY</u>	<u>SET TIME</u>
1122	Medium	Clear	7.6 lb/gal	Very Fast

- MAX VOC PER SCAQMD 1168/316A: 510 G/L
- SPECIFICATIONS: ASTM D 2564, SCAQMD 1168/316A
- HYDROSTATIC PRESSURE TEST: 400 psi min. (73° F, 2 hour cure)
- FLASH POINT: -4° F (closed cup)
- SHELF LIFE: 3 year minimum
- LISTINGS: NSF (National Sanitation Foundation)   
U.P. Code (Uniform Plumbing Code)