



PRODUCT DATA SHEET

1128

**WEATHER-ALL
Medium Body PVC Cement**

DESCRIPTION

1128 is a solvent cement designed specifically for use in joining all types of PVC (Poly Vinyl Chloride) pipe and fittings with interference fit through 6" diameter (Sch.40) and 4" diameter (Sch. 80). 1128 is suitable for all-weather use and remains fluid and usable in cold weather to -15°F and in hot weather to 110°F. It is a fast setting, high strength PVC Cement. 1128 can be used without primer where local codes permit. 1128 meets 'LOW-VOC' requirements, as outlined by SCAQMD 1168/316A.

APPLICATION


1128 is formulated for use on piping systems for potable water, DWV (drain, waste, vent), electrical conduit, irrigation and sewer / drain applications.

1128 is manufactured to the high standard of ASTM D 2564 to ensure a quality product. A sample is kept from each batch to verify the quality of Arrow cements. Follow the directions on can label. Additional information is available upon request. Skill and knowledge on the part of the user is required to make a good quality joint.

SAFETY PRECAUTIONS

EXTREMELY FLAMMABLE. Do not use or store near heat, sparks or flame. Use only in well ventilated area. Keep container closed when not is use. Avoid prolonged breathing of vapor. Avoid contact with skin and eyes. In case of skin or eye contact, flush repeatedly with water. Get medical attention if irritation persists. If swallowed, drink water, do NOT induce vomiting and call a physician. Keep out of reach of children.

TECHNICAL DATA

<u>PRODUCT</u>	<u>BODY</u>	<u>COLOR</u>	<u>DENSITY</u>	<u>SET TIME</u>
1128	Medium	Clear	7.6 lb/gal	Fast
MAX VOC PER SCAQMD 1168/316A:		510 G/L		
SPECIFICATIONS:		ASTM D 2564, SCAQMD 1168/316A		
HYDROSTATIC PRESSURE TEST:		400 psi min. (73° F, 2 hour cure)		
FLASH POINT:		-4° F (closed cup)		
SHELF LIFE:		3 year minimum		
LISTINGS:		NSF (National Sanitation Foundation)  U.P. Code (Uniform Plumbing Code)		

