



PRODUCT DATA SHEET

1604
ABS Cement

DESCRIPTION

1604 is a solvent cement designed specifically for use in joining all types of ABS (Acrylonitrile-Butadiene-Styrene) pipe and fittings with interference fit thru 8" diameter. It is fast acting, high strength and has an excellent shelf life of one year or more. 1604 meets 'LOW-VOC' requirements, as outlined by SCAQMD 1168/316A.

APPLICATION

1604 applications include DWV (Drain, Waste and Vent), sewer, conduit. Do not use a primer on ABS.

1604 is manufactured to the high standard of ASTM D 2235 to ensure a quality product. A sample is kept from each batch to verify the quality of Arrow cements.

Follow the directions on can label. Additional information is available upon request. Skill and knowledge on the part of the user is required to make a good quality joint.

SAFETY PRECAUTIONS

EXTREMELY FLAMMABLE. Do not use or store near heat, sparks or flame. Use only in well ventilated area. Keep container closed when not in use. Avoid prolonged breathing of vapor. Avoid contact with skin and eyes. In case of skin or eye contact, flush repeatedly with water. Get medical attention if irritation persists. If swallowed, drink water, do NOT induce vomiting and call a physician. Keep out of reach of children

TECHNICAL DATA

<u>PRODUCT</u>	<u>BODY</u>	<u>COLOR</u>	<u>DENSITY</u>	<u>SET TIME</u>
1604	Medium	Black or Milky	7.0 lb/gal	Fast

MAX VOC PER SCAQMD 1168/316A: 325 G/L

SPECIFICATIONS: ASTM D 2235, SCAQMD 1168/316A

FLASH POINT: 15° F (closed cup)

SHELF LIFE: 3 year minimum

LISTINGS: NSF (National Sanitation Foundation) 
U.P. Code (Uniform Plumbing Code)

